



## Hospitality Case Study

Luxury Hotel Chain Goes Plastic-Free Without Spending More





SUSTAINABILITY=HEALTH & WELLNESS®

#### Client

A nationwide luxury hotel chain wanted to align with sustainability goals by eliminating plastic waste but was worried about the higher cost of sustainable alternatives. They needed a cost-neutral way to make their in-room dining and food service operations more eco-friendly.







### Background

The hotel chain served thousands of guests daily, generating large amounts of plastic waste from to-go packaging, in-room coffee cups, and event catering.

Their primary challenges were:

- Finding a cost-effective solution to replace plastic without raising operational costs.
- Reducing plastic waste in in-room dining and banquets.
- Ensuring a seamless transition to compostable products.





#### Solution

Emerald Ecovations introduced a cost-saving sustainability program that included:

- Tree-Free, Compostable Coffee Cups & To-Go
   Containers: Replaced plastic-heavy items without increasing costs.
- Strategic Bulk Purchasing: Designed a custom ordering plan to match their existing budget while transitioning to sustainable materials.
- In-Room Sustainability Messaging: Provided guest-facing signage to increase awareness and showcase the hotel's commitment to eco-friendly practices.





#### Results

Diverted 500,000 pounds of plastic waste annually.

Reduced costs by 10% by optimizing procurement efficiency.

Strengthened guest satisfaction, as eco-conscious travelers appreciated the hotel's commitment to sustainability.



#### Conclusion

By switching to cost-neutral tree-free solutions, this hotel chain proved that going plastic-free doesn't have to be expensive. Emerald Ecovations helped them improve sustainability while maintaining their luxury brand experience—all without spending more.











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